

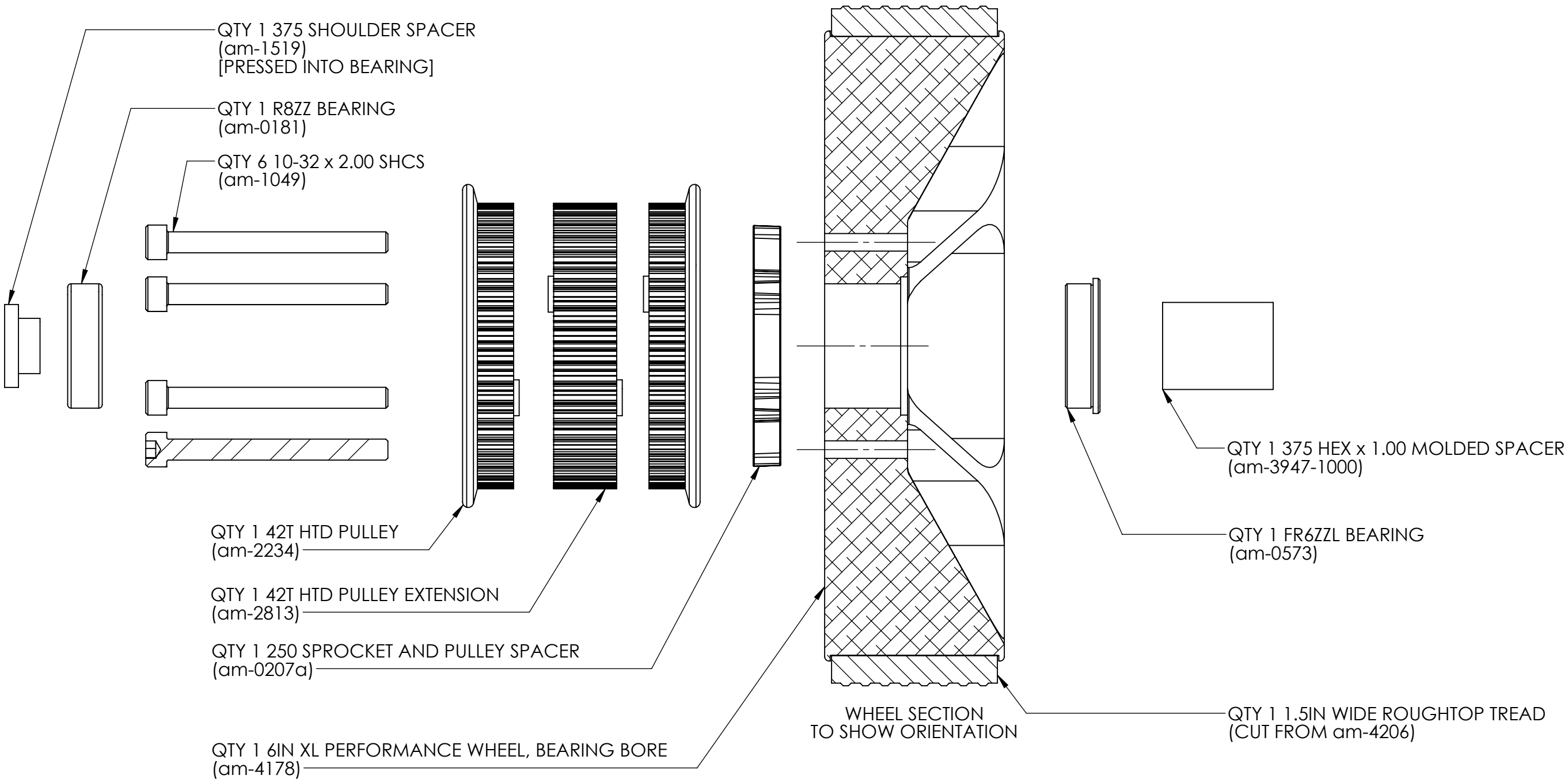
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2

1

REVISION HISTORY				AndyMark
REV.	DESCRIPTION	DATE	DRAWN BY	
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE	



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 AndyMark ®			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: AM14U4 PW68XL WHEEL LAYOUT			
TOLERANCES:		BREAK ALL SHARP EDGES.					
FRACTIONAL	±1/16			SIZE	DWG. NO.	REV	
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005			A	AM14U4_PW68XL	2	
FOUR PLACE DECIMAL	±0.0005						
MATERIAL			NAME				DATE
FINISH		CHECKED	KK				12/19/19
		ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 1:1	SHEET 1 OF 3	



TITLE:
AM14U4 PW68XL
WHEEL LAYOUT

SIZE DWG. NO. REV
A AM14U4_PW68XL 2

SCALE: 1:1 SHEET 1 OF 3

4

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2

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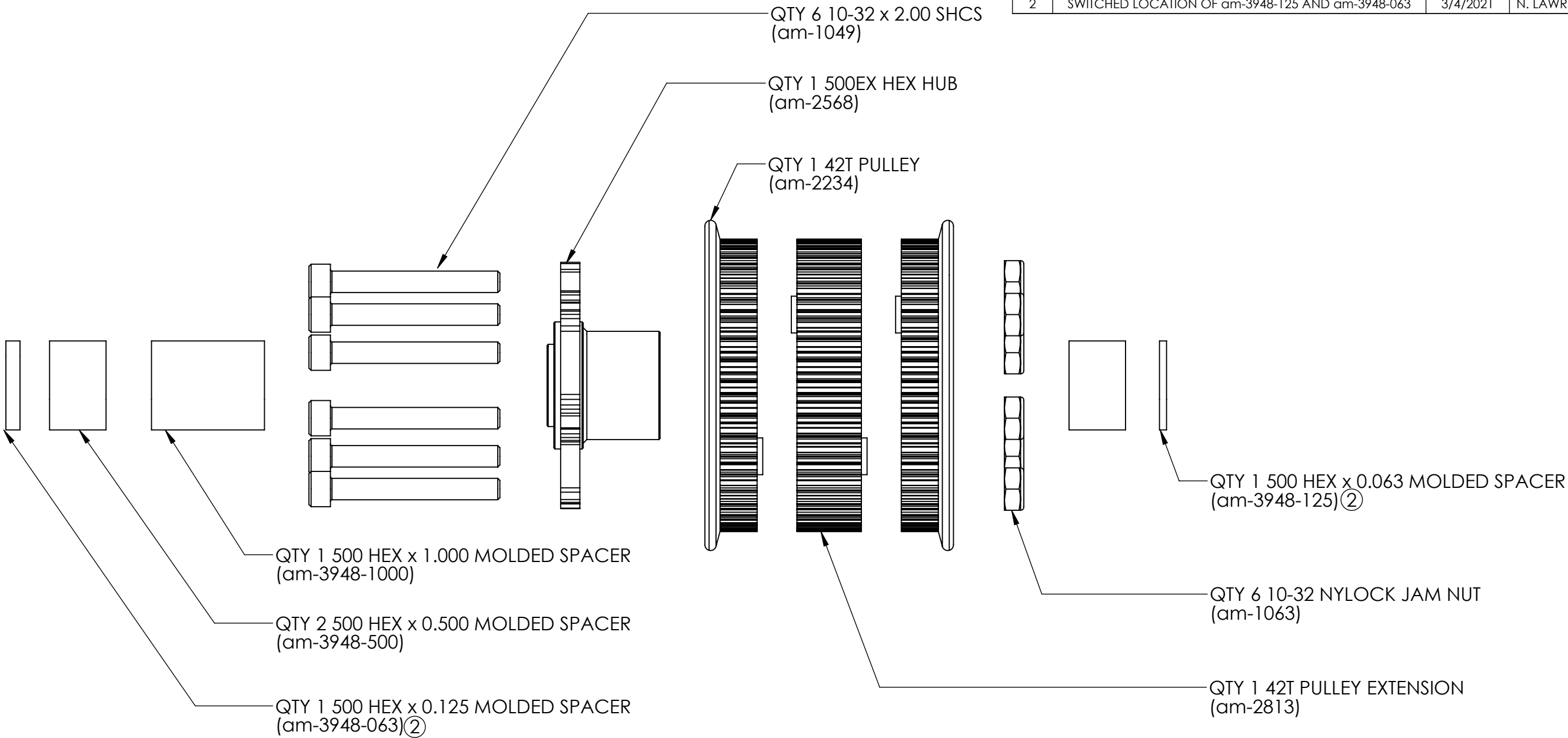
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1

REVISION HISTORY				AndyMark
REV.	DESCRIPTION	DATE	DRAWN BY	
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE	
2	SWITCHED LOCATION OF am-3948-125 AND am-3948-063	3/4/2021	N. LAWRENCE	



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: AM14U4 PW68XL CENTRE PULLEY LAYOUT		
TOLERANCES:		BREAK ALL SHARP EDGES.				
FRACTIONAL	±1/16					
ANGULAR: MACH	±1°					
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1					
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL			NAME	DATE	SIZE	
			KK	3/4/2021	DWG. NO.	
FINISH		CHECKED			A AM14U4_PW68XL	
		ENG APPR.				REV
		MFG APPR.				2
DO NOT SCALE DRAWING		Q.A.			SCALE: 1:1	SHEET 2 OF 3

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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/19/2019	N. LAWRENCE

QTY 8 1/4-20 x 0.75 TFS
(am-1310)

QTY 4 3/8-16 NYLOCK NUT
(am-1054)

QTY 1 CENTRE PULLEY ASSEMBLY
(SEE PAGE 2)

QTY 2 425-5M-15 HTD TIMING BELT
(am-3661)

QTY 2 585-5M-15 HTD TIMING BELT
(am-2702)

QTY 4 WHEEL ASSEMBLY
(SEE PAGE 1)

QTY 4 3.375 IN CHURRO
(am-2569)

QTY 4 3/8-16 x 4.25 HEX BOLT
(am-1297)

QTY 1 FR8ZZ HEX BEARING
(am-2986)

THESE AXLE LOCATIONS
MUST BE DRILLED OUT TO 3/8"

32.0

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±1°
ANGULAR: BEND ±5°
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
FOUR PLACE DECIMAL ±0.0005

MATERIAL

FINISH

DO NOT SCALE DRAWING

COMMENTS:

DUAL DIMENSIONS ARE IN MILLIMETERS.

BREAK ALL SHARP EDGES.

AndyMark

TITLE:

AM14U4 PW68XL
POWERTRAIN LAYOUT

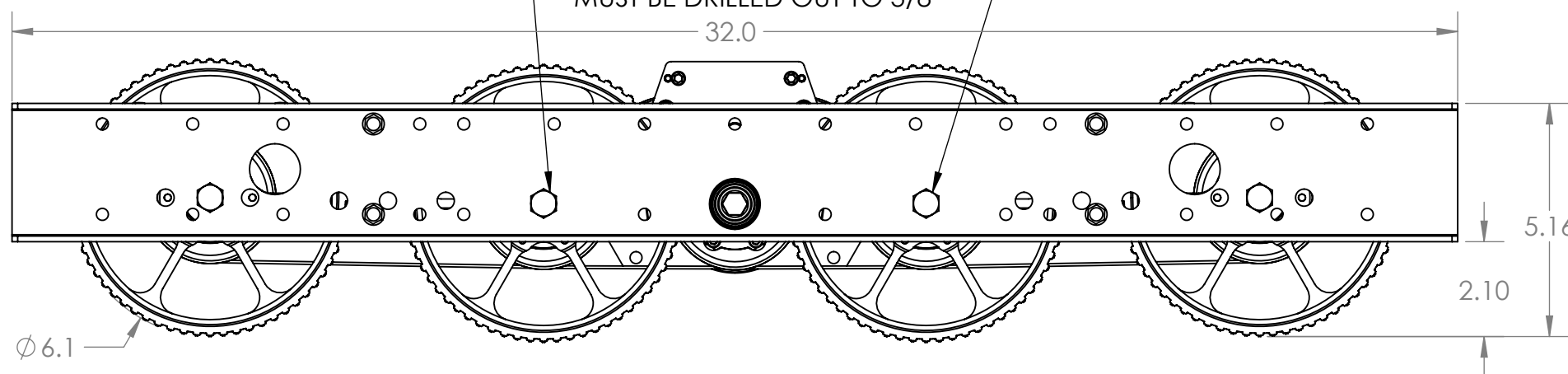
SIZE
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DWG. NO.
AM14U4_PW68XL

REV
2

SCALE: 1:4

SHEET 3 OF 3



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